



Cast Finishes





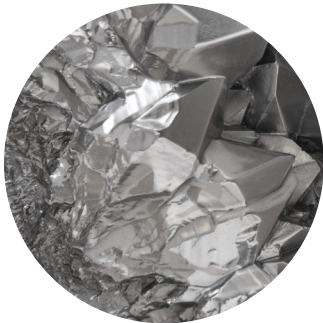
SILVER LEAF

The modern flair of lustrous silver combined with a delicate, demanding technique born hundreds of years ago. Silver Leaf is very carefully hand-applied by our skilled artisans to our resin-based furnishings. The process is difficult and time consuming, but the result is absolutely worth it. Silver Leaf has become a Phillips Collection staple, making appearances across many of our product categories.



GOLD LEAF

Gold leafing is a delicate, demanding process that our skilled artisans perform by hand. Thin sheets of gold are gilded onto our innovative furnishings to deliver stunning, radiant pieces that give off the appearance of being forged entirely from gold. Gold leaf is a Phillips Collection favorite that is available through most of our lineup of furniture, wall decor, and more.



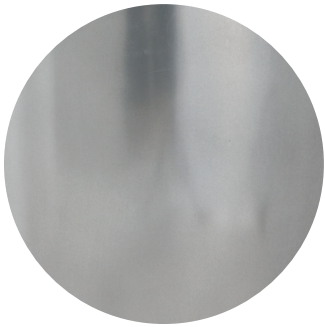
LIQUID SILVER

Our most luxurious indoor/outdoor option. This special process uses only the finest hand applied Italian finishes. Applied to our artisan-grade resin, the Liquid Silver finish can create a rich and lustrous look on any shape, transforming ordinary pieces into extraordinary design statements.



LIQUID GOLD

Our most luxurious indoor/outdoor option. This special process uses only the finest hand applied Italian finishes. Applied to our artisan-grade resin, the Liquid Silver finish can create a rich and lustrous look on any shape, transforming ordinary pieces into extraordinary design statements.



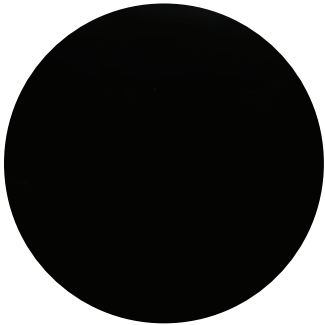
POLISHED ALUMINUM ☁️

Sleeker, shinier, and bolder than silver, the polished aluminum finish gives any cast resin product a more industrial feel. This finish is equally suited for both indoor and outdoor use.



BRONZE ☁️

Reminiscent of a cast bronze sculpture, this finish uses real bronze powder to recreate the natural properties and beauty of the actual metal alloy. This finish is equally suited for both indoor and outdoor use.



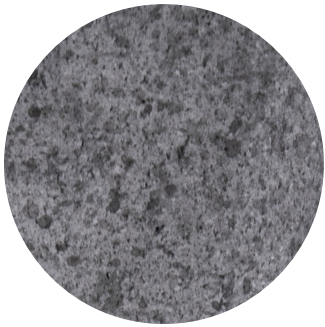
GEL COAT BLACK ☁️

A lustrous finish for distinct designs, Gel Coat black offers a more durable option to our artisan-grade resin. Bridging the gap between material and finish, the lack of an applied surface coat hides any scratches for a consistent look. Gel Coat black is outdoor friendly, and pieces finished with it may be placed anywhere in a space.



GEL COAT WHITE ☁️

A lustrous finish for distinct designs, Gel Coat white offers a more durable option to our artisan-grade resin. Bridging the gap between material and finish, the lack of an applied surface coat hides any scratches for a consistent look. Gel Coat white is outdoor friendly, and pieces finished with it may be placed anywhere in a space.



CHARCOAL STONE

While charcoal is created from superheated wood, there is no wood to be found in our Charcoal Stone products. A combination of resin and crushed stone, this stylish dark gray finish gives each piece the look and feel of a stone sculpture. This finish is suitable for outdoor use.



ROMAN STONE

Inspired by the astonishing beauty of sculptures from ancient Rome, our Roman Stone finish aims to reproduce the refined elegance showcased by craftsmen of the time. This finish is born through a fusion of resin and crushed stone, giving it the appearance and properties of a stone sculpture. As is natural for artwork forged from stone, pieces may vary between light and dark tints, giving your piece a unique sense of character. The Roman Stone finish is perfect for outdoor use.



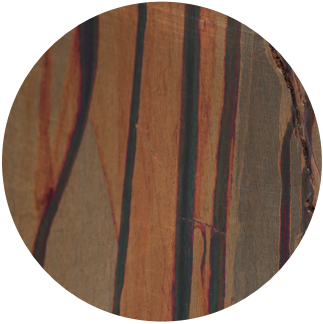
WHITE STONE

Fashioned with resin and crushed stone, the White Stone finish allows us to create dignified, exquisite furnishings that are durable and weather resistant. If your next big decor project involves your exterior space, look no further, as white stone is the right tone for your outdoor furnishing needs.



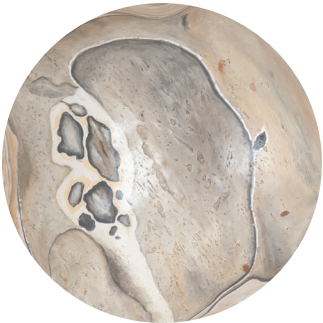
DARK GRANITE

Our dark granite finish is a marvel of technology, as flakes have been applied to the surface. This not only makes it look like real stone, it results in a very strong weatherproof finish that can work equally well both indoors and outdoors.



COPPER PATINA

Patina is the sheen on the surface of wood or metal created through age, wear, and exposure. Phillips Collection's variety of Copper Patina products are finished to evoke the effects of time, wind and water, while resisting those elements beautifully.



UNREAL FINISHES

The word "shortcut" is not in Phillips Collection's vocabulary. We put an emphasis on quality, both in the designs we create and the materials we use. Our variety of Unreal Finishes are hand-applied by our talented artisans, who perform intricate and detailed work with a level of care that a machine simply can't match. The artist replicates patterns straight from nature to create an "unreal" replica of the original organic piece that can be repeated as many times as needed. Phillips Collection sets a high bar in craftsmanship and ensures each piece gets the individual attention it deserves.